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Process Instructions ASSY: CIRCULAR CONNECTORS CONNECTOR P/N: RR-51C10-160XX RR-52C10-160XX

PROCESS INSTRUCTIONS FOR INSTALLING POSITIONER FOR CIRCULAR CONNECTOR CRIMP PIN

1	Tools Needed	TOOL: DMC M22520/07-01
		POSITIONER: RR-58000-X2003
2	Remove DMC positioner by removing and retaining 2 screws	
3	Install new positioner	

DATE	CONTROL NUMBER	WRITTEN BY	QUALITY VERIFICATION
07 / 14 / 2020	1041	R. WESSLEY	



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Process Instructions ASSY: CIRCULAR CONNECTORS CONNECTOR P/N: RR-51C10-160XX RR-52C10-160XX

		RR-52C10-160XX
4	Adjust dial for wire size	16 AWG / dial "8" 20 AWG / dial "7" 22 AWG / dial "6"
5	Insert wire into connector	
6	Insert connector all the way into the positioner	
7	Squeeze handles to crimp	Note: Connectors are robust and do require significant force.

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